

Mineral Industry Surveys

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2001 DIRECTORY OF LIME PLANTS IN THE UNITED STATES



LIME PLANTS IN THE UNITED STATES IN 2001

During 2001, there were 100 plants that produced quicklime, although 4 plants shut down during the year and another was idled in early 2002. There were 13 separate hydrating facilities (including 2 plants where the kilns had been shut down but hydrate was manufactured from quicklime produced offsite).

There were several acquisitions made during 2001. In May, Graymont Ltd. announced the acquisition of Con-Lime Inc., a quicklime and calcium carbonate producer located near Bellefonte in Centre County, PA. The plant has been added to the Graymont (PA) Inc. operations of Graymont Ltd. (National Lime Association, 2001a). On July 1, Mississippi Lime Co. finalized a deal to acquire the Springfield, MO, lime plant of Ash Grove Cement Co. Products produced at the plant include quicklime, Type S building lime, and food-grade hydrated lime (National Lime Association, 2001b). Chemical Lime Co. acquired the Florida Crushed Stone Co. hydrating plant in Brooksville, FL. This plant complements Chemical Lime's southeastern network of three lime plants in Alabama and two Florida distribution terminals.

In a rather complicated case, on December 11, the U.S. Federal Trade Commission (FTC), as part of a merger between Lafarge S.A. and Blue Circle Industries plc, approved the proposed divestiture by Lafarge of Blue Circle's Calera, AL, lime plant to Peak Investments L.L.C. The consent order first required Blue Circle to obtain total ownership of the lime plant, which was operating as a joint venture with Chemical Lime Co. Lafarge already had a joint-venture interest in Carmeuse North America (the largest lime producer in North America). Without the divestiture, the FTC estimated that Carmeuse and Chemical Lime Co. would have controlled 85% of the lime market in the southeast region. The Calera plant will operate under the name Southern Lime Co.

Plant closures included actions by the two largest lime producers Carmeuse and Chemical Lime. In early 2002, Carmeuse idled its San Antonio Lime, Inc.; a decision on its future will be made later in the year. Carmeuse also sold the quarry operations associated with its Pennsylvania Lime, Inc. subsidiary, but retained the two lime plants at Annville and Hanover. Chemical Lime mothballed its Virginia Plant #2, but continued to use the hydrator. At the end of the year, the company also idled its Douglas, AZ, plant, which provided lime primarily for the mining industry. Two other Chemical Lime plants (Tennile in Idaho and Palmetto Lime in South Carolina) have been in mothball status since late 1999 and mid-2000, respectively. These two plants were erroneously listed as operational in the 2000 Directory of Lime Plants in the United States.

In addition, there were two significant closures in the captive sector—LTV Steel Corp. and Northwest Alloys, Inc. The LTV Corp., along with 48 subsidiaries, filed voluntary petitions for relief under Chapter 11 of the U.S. Bankruptcy Code on December 29, 2000. On December 7, 2001, the U.S. Bankruptcy Court issued an order authorizing the implementation of an Asset Protection Plan (APP). The APP included the shutdown and sale of all integrated steel assets. This included the LTV lime plant at Grand River, OH (LTV Corp., January 4, 2002, LTV announces sale process for integrated steel assets, accessed January 14, 2002, via URL <http://www.prnewswire.com/cgi-bin/liststory?516787^769>). Northwest Alloys, a magnesium metal producer in Addy, WA, that produced dolomitic lime for captive use, was shut down October 1, due to high production costs and unfavorable market conditions (Alcoa Inc., June 22, 2001, Alcoa shuts down Northwest Alloys magnesium smelter, accessed January 7, 2002, at URL <http://www.businesswire.com/alcoa/alcoa-2001.shtml>).

Cover photo: *Linwood Mining & Minerals Corp.'s Davenport Lime Plant, Kiln # 4. Photo is used courtesy of Craig A. Shaw of Ferenco, Delta, British Columbia, and Linwood Mining & Minerals Corp., Davenport, IA.*

There was a merger of dolomitic refractories companies. The merger was between Baker Refractories, York, PA, and Wülfrath Refractories, Hilden, Germany, which was a subsidiary of the Lhoist Group of Belgium. The new company will be headquartered in Hilden, but sales administration and customer service for the Americas will be handled by LWB Refractories Co., York, PA (Lhoist Group, June 2001, Merged Wülfrath Refractories and Baker form LWB Refractories, accessed January 7, 2002, via URL <http://www.lhoist.com>).

Although data for 2001 were unavailable, the top 10 plants in 2000 were:

1. Ste. Genevieve plant of Mississippi Lime Co. in Ste. Genevieve County, MO;
2. Maysville plant of Carmeuse North America/Dravo Lime, Inc. in Mason County, KY;
3. Black River plant of Carmeuse North America/Dravo Lime, Inc. in Pendleton County, KY;
4. Ste. Genevieve plant of Chemical Lime Co. in Ste. Genevieve County, MO;
5. Longview plant of Carmeuse North America/Dravo Lime, Inc. in Shelby County, AL;
6. Buffington plant of Carmeuse North America/Marblehead Lime, Inc. in Lake County, IN;
7. Montevallo/Alabaster plant of Chemical Lime Co. in Shelby County, AL;
8. Woodville plant of Martin Marietta Magnesia Specialties, Inc. in Sandusky County, OH;
9. Pilot Peak plant of Graymont Western US Inc. in Elko County, NV; and
10. Cricket Mountain plant of Graymont Western US Inc., in Millard County, UT.

References Cited

National Lime Association, 2001a, Graymont acquires Con-Lime: *Limelites*, v. 68, no. 1, July-September, p. 4.
———2001b, Mississippi Lime acquires Ash Grove's Springfield lime plant: *Limelites*, v. 68, no. 1, July-September, p. 4.

**LIME PLANTS IN THE UNITED STATES
AS OF DECEMBER 31, 2000**

[#, hydrating plant only; DL, dolomitic quicklime; Q, high-calcium quicklime; H, high-calcium hydrated lime; C, lime plant is operated mainly for captive consumption; UG, underground mine; DH, dolomitic hydrate; C&S, captive consumption with significant commercial sales; S&C, commercial sales with some captive consumption; DB, refractory, dead-burned dolomite]

State and company name	Name of plant	County	Type of lime produced
Alabama			
Carmeuse North America Dravo Lime, Inc. P.O. Box 37 Saginaw, AL 35137	Longview	Shelby	Q, H
Chemical Lime Co. P.O. Box 479 Montevallo, AL 35115	Alabaster Montevallo O'Neal	Shelby Shelby Shelby	Q, DL Q, DL, H Q
Cheney Lime & Cement Co. P.O. Box 160 Allgood, AL 35013	Landmark Allgood #	Shelby Blount	Q, H H
Southern Lime Co. ¹ P.O. Box 181 Calera, AL 35040	Calera	Shelby	Q, H
Arizona			
Chemical Lime Co. 6263 N. Scottsdale Rd. Suite 280 Scottsdale, AZ 85250	Nelson	Yavapai	Q, H
Arkansas			
U.S. Lime & Minerals, Inc. Arkansas Lime Co. P.O. Box 2356 600 Limesdale Rd. Batesville, AR 72501	Batesville	Independence	Q, H
California			
Chemical Lime Co. 14931 Salt Lake Ave. City of Industry, CA 91744	City of Industry #	Los Angeles	H
Chemical Lime Co. 11771 Old Stage Rd. Salinas, CA 93908	Natividad	Monterey	DL
Chemical Lime Co. 4303 South McKinley Ave. Stockton, CA 95206	Stockton #	San Joaquin	H

¹Formerly Blue Circle, Inc.

State and company name	Name of plant	County	Type of lime produced
California (Continued)			
Imperial Sugar Company (C)	Mendota	Fresno	Q
Holly Sugar Co. P.O. Box 9 Sugar Land, TX 77487	Brawley	Imperial	Q
Colorado			
Colorado Hydrate ² 3927 N. Overland Trail Laporte, CO 80535	Laporte #	Larimer	H
Western Sugar Co. (C) P.O. Box 617 Fort Morgan, CO 80701	Fort Morgan	Morgan	Q
Western Sugar Co. (C) 1302 1st Ave. Greeley, CO 80631	Greeley	Weld	Q
Florida			
Chemical Lime Co. ³ Brooksville Hydrating Plant 10311 Cement Plant Road Brooksville, FL 34601	Brooksville #	Hernando	H
Georgia			
Global Stone Georgia Hydrate, Inc. 4921 Old Gaul City Rd. Macon, GA 31206	Macon #	Bibb	H
Idaho			
The Amalgamated Sugar Co. (C) P.O. Box 250 Nampa, ID 83653	Nampa	Canyon	Q
The Amalgamated Sugar Co. (C) P.O. Box 3000 Paul, ID 83653	Mini-Cassia	Minidoka	Q
The Amalgamated Sugar Co. (C) P.O. Box 127 Twin Falls, ID 83301	Twin Falls	Twin Falls	Q

²Owned and operated by Pete Lien & Sons, Inc.

³This operation was formerly Florida Crushed Stone Co.

State and company name	Name of plant	County	Type of lime produced
<i>Illinois</i>			
Carmeuse North America Marblehead Lime, Inc. 390 East Joe Orr Rd. P.O. Box 488 Chicago Heights, IL 60411-0488	South Chicago	Cook	Q, H
Vulcan Materials Co. Midwest Division P.O. Box 6 500 W. Plainfield Rd. Countryside, IL 60525	McCook Manteno	Cook Kankakee	Q DL
<i>Indiana</i>			
Carmeuse North America Marblehead Lime, Inc. 390 East Joe Orr Rd. P.O. Box 488 Chicago Heights, IL 60411-0488	Buffington	Lake	Q
Ispat Inland, Inc. (C) 3210 Watling St. E. Chicago, IN 46312	Indiana Harbor	Lake	Q
<i>Iowa</i>			
Linwood Mining & Minerals Corp. 4321 E. 60th St. Davenport, IA 52807	Linwood (UG)	Scott	Q, H, DL
<i>Kentucky</i>			
Carmeuse North America Dravo Lime, Inc. 11 Stanwix St., 11th Floor Pittsburgh, PA 15222	Black River (UG) Maysville (UG)	Pendleton Mason	Q, H Q
<i>Louisiana</i>			
Carmeuse North America Dravo Lime, Inc. 11 Stanwix St., 11th Floor Pittsburgh, PA 15222	Pelican #	E. Baton Rouge	H
USG Corp. 101 Wacker Dr. Chicago, IL 60606	New Orleans	Orleans	Q, H

State and company name	Name of plant	County	Type of lime produced
Massachusetts			
Southdown Corp. Lee Plant Marble St. Lee, MA 01238	Lee	Berkshire	DL, DH
Specialty Minerals, Inc. (C&S) 260 Columbia St. Adams, MA 01220	Adams	Berkshire	Q
Michigan			
Carmeuse North America Detroit Lime, Inc. 8800 Dix Highway Detroit, MI 48823	Detroit River Rouge	Wayne Wayne	Q Q
Imperial Sugar Company Michigan Sugar Co. (C) P.O. Box 11348 Saginaw, MI 48605	Sebewaing Carolton Croswell Caro	Huron Saginaw Sanilac Tuscola	Q Q Q Q
Monitor Sugar Co. (C) 2600 S. Euclid St. Bay City, MI 48706	Bay City	Bay	Q
Minnesota			
American Crystal Sugar Co. (C) 101 N. 3rd St. Moorhead, MN 56560	Moorhead Crookston East Grand Forks	Clay Polk Polk	Q Q Q
Southern Minnesota Sugar Corp. (C) P.O. Box 500 Renville, MN 56284	Renville	Renville	Q
Mississippi			
Falco Lime, Inc. 1543 Haining Rd. Vicksburg, MS 39180	Vicksburg #	Warren	H
Missouri			
Chemical Lime Co. P.O. Box 466 Ste. Genevieve, MO 63670-0466	Ste. Genevieve	Ste. Genevieve	Q
Mississippi Lime Co. (S&C) 7 Alby St. Alton, IL 62002	Ste. Genevieve (UG) Springfield ⁴	Ste. Genevieve Greene	Q, H Q, H

⁴This was formerly Ash Grove Cement Springfield plant.

State and company name	Name of plant	County	Type of lime produced
Montana			
Graymont Western US Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Indian Creek	Broadwater	Q
Imperial Sugar Company (C) Holly Sugar Corp. P.O. Box 9 Sugar Land, TX 77487	Sidney	Richland	Q
Western Sugar Co. (C) 3020 State Ave. P.O. Box 30878 Billings, MT 59107	Billings	Yellowstone	Q
Nebraska			
Western Sugar Co. (C) P.O. Box 647 W. 8th St. Bayard, NE 69334	Bayard	Morrill	Q
Western Sugar Co. (C) P.O. Box 67 Mitchell, NE 69357	Mitchell	Scotts Bluff	Q
Western Sugar Co. (C) P.O. Box 1768 2100 E. Overland Scottsbluff, NE 69361	Scottsbluff	Scotts Bluff	Q
Nevada			
Chemical Lime Co. Old Salt Lake Highway N. Las Vegas, NV 89124	Apex Henderson ⁵	Clark Clark	Q, H DH
Graymont Western US Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Pilot Peak	Elko	Q, H
New Mexico			
Chemical Lime Co. 81 Chrisfine Dr. Rio Grande Industrial Park Belen, NM 87002	Belen #	Bernalillo	H

⁵Lime kiln is idle, only the hydrator is in operation.

State and company name	Name of plant	County	Type of lime produced
<i>North Dakota</i>			
American Crystal Sugar Co. (C) P.O. Box 190 Drayton, ND 58225	Drayton	Pembina	Q
American Crystal Sugar Co. (C) P.O. Box 30 Hillsboro, ND 58045	Hillsboro	Traill	Q
Minn-Dak Farmers Coop. (C) Wahpeton, ND 58075	Minn-Dak	Richland	Q
<i>Ohio</i>			
Carmeuse North America Millersville Lime, Inc. P.O. Box 128 128 East Main St. Woodville, OH 43469	Millersville	Sandusky	DL, DB
Carmeuse North America Ohio Lime, Inc. West County Road 42 Bettsville, OH 44815	Maple Grove	Seneca	DL, DB
Elkem Metals Co. (C) P.O. Box 40 Ashtabula, OH 44004	Ashtabula	Ashtabula	Q
Graymont Dolime (OH) Inc. P.O. Box 158 Genoa, OH 43430	Genoa	Ottawa	DL, DH
Huron Lime Co. P.O. Box 451 Huron, OH 44839	Huron	Erie	Q
Martin Marietta Magnesia Specialties, Inc. (C&S) P.O. Box 187 Woodville, OH 43469	Woodville	Sandusky	DL, DB
Mid Ohio Valley Lime, Inc. State Route 7 Marietta, OH 45750	Marietta #	Washington	H
National Lime & Stone Co. P.O. Box 120 Findlay, OH 45839	Carey	Wyandot	DL, DH

State and company name	Name of plant	County	Type of lime produced
Oklahoma			
Global Stone St. Clair, Inc. P.O. Box 894 Oklahoma City, OK 73101	Marble City (UG)	Sequoyah	Q, H
Oregon			
The Amalgamated Sugar Co. (C) P.O. Box 1766 Nyssa, OR 97913	Nyssa	Malheur	Q
Ash Grove Cement Co. 13939 N. Rivergate Blvd. Portland, OR 97203	Portland	Multnomah	Q, H
Pennsylvania			
Carmeuse North America Pennsylvania Lime, Inc. P.O. Box 160 Annville, PA 17003	Hanover Millard	Adams Lebanon	DL, Q Q, H
Graymont (PA) Inc. P.O. Box 448 Bellefonte, PA 16823	Bellefonte Con Lime (UG) Pleasant Gap	Centre Centre Centre	Q, H Q, H Q, H
LWB Refractories Co. (C&S) ⁶ P.O. Box 1189 York, PA 17405	York	York	DB
Mercer Lime and Stone Co. 1120 Porter Building 601 Grant St. Pittsburgh, PA 15219	Branchton	Butler	Q, H
Puerto Rico			
Florida Lime Corp. P.O. Box 1349 Ponce, PR 00731	Ponce	San Juan	Q, H
South Dakota			
Pete Lien & Sons, Inc. P.O. Box 440 Rapid City, SD 57709	Rapid City	Pennington	Q, H

⁶This was formerly Baker Refractories Co.

State and company name	Name of plant	County	Type of lime produced
Tennessee			
Bowater Southern Paper Corp. (C) U.S. Highway 11 Calhoun, TN 37309-0188	Calhoun	McMinn	Q
Global Stone Tenn Luttrell, Inc. P.O. Box 69 Luttrell, TN 37779	Luttrell (UG)	Union	Q, H
Texas			
Austin White Lime Co. P.O. Box 9556 Austin, TX 78766	McNeil	Travis	Q, H
Carmeuse North America San Antonio Lime, Inc. P.O. Box 690370 San Antonio, TX 78269	San Antonio ⁷	Bexar	Q, H
Chemical Lime Co. P.O. Box 985004 Ft. Worth, TX 76185-5004	Clifton Marble Falls New Braunfels	Bosque Burnet Conal	Q, H DL Q, H, DL, DH
Imperial Sugar Company (C) Holly Sugar Co. P.O. Box 9 Sugar Land, TX 77487	Hereford	Deaf Smith	Q
U.S. Lime & Minerals, Inc. Texas Lime Co. P.O. Box 851 Cleburne, TX 76033	Plant #1	Johnson	Q, H
Utah			
Chemical Lime Co. P.O. Box 537 Grantsville, UT 84029	Grantsville	Tooele	DL, DH
Graymont Western US Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Cricket Mountain	Millard	Q, DL

⁷Plant is being idled early in 2002.

State and company name	Name of plant	County	Type of lime produced
Virginia			
Chemical Lime Co. State Road 635 Ripplemead, VA 24150	Plant #1 (UG) Plant #2 (UG) ⁸	Giles Giles	Q, H H
Global Stone Chemstone, Inc. P.O. Box 71 Strasburg, VA 22657	Dominion	Shenandoah	Q, H
Global Stone Chemstone, Inc. P.O. Box 219 Clear Brook, VA 22624	Winchester	Frederick	Q
Riverton Corp. (C) P.O. Box 300 Riverton, VA 22651	Riverton	Warren	H
Shen-Valley Lime Corp. P.O. Box 6 Stephens City, VA 22655	Stephens City #	Frederick	H
Washington			
Graymont Western US Inc. Tacoma Lime Division (C&S) 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Tacoma	Pierce	Q, H
West Virginia			
Greer Lime Co. P.O. Box 302 Riverton, WV 26814	Riverton	Pendleton	Q, H
Wisconsin			
Cutler-Magner Corp. P.O. Box 16807 Duluth, MN 55816	Superior	Douglas	Q, H
Rockwell Lime Co. 5223 Rockwood Rd. Manitowoc, WI 54220	Manitowoc	Manitowoc	DL, DH
Western Lime Corp. 141 N. Main St. West Bend, WI 53095	Green Bay Eden	Brown Fond du Lac	Q, H DL, DH

⁸Lime kilns are idle, only the hydrator is in operation.

State and company name	Name of plant	County	Type of lime produced
<i>Wyoming</i>			
Imperial Sugar Company (C)	Torrington	Goshen	Q
Holly Sugar Co. P.O. Box 9 Sugar Land, TX 77487	Worland	Washakie	Q
Western Sugar Co. (C) P.O. Box 877 Lovell, WY 82431	Lovell	Big Horn	Q
Wyoming Lime Producers P.O. Box 66 Frannie, WY 82423	Frannie	Park	Q

**LIME PRODUCING COMPANIES ACTIVE IN THE UNITED STATES
AS OF DECEMBER 31, 2001**

[O, other, including Calcimatic, fluidized bed, pot, etc.; P, purchased; V, vertical or shaft;
Q, quarried or mined on site; R, rotary; H, hydrator only]

Company (Web address, if available)	Plant location (Name, <i>if different</i>)	Kiln type	Source of kiln feed
The Amalgamated Sugar Co.	Nampa, ID	O	P
	Paul, ID	V	P
	Twin Falls, ID	V	P
	Nyssa, OR		P
American Crystal Sugar Co.	Crookston, MN	V	P
	East Grand Forks, MN	V	P
	Moorhead, MN		P
	Drayton, ND	V	P
	Hillsboro, ND		P
Ash Grove Cement Co. <i>www.ashgrove.com</i>	Portland, OR	O	P
Austin White Lime Co.	McNeil, TX	R	Q
Bowater Southern Paper Corp. <i>www.bowater.com</i>	Calhoun, TN	R	Q
Carmeuse North America:			
<u>Northern Region:</u>			
•Marblehead Lime, Inc.	South Chicago, IL	R	P
	Buffington, IN	R	P
•Detroit Lime, Inc.	Detroit, MI	R	P
	River Rouge, MI	R	P
•Ohio Lime, Inc.	Maple Grove, OH	R	Q
•Millersville Lime, Inc.	Millersville, OH	R	Q
<u>Southern Region:</u>			
•Dravo Lime, Inc.	Saginaw, AL (Longview)	R	Q
	Carntown, KY (Black River)	R	Q
	Maysville, KY	R	Q
	Baton Rouge, LA (Pelican)	H	
•Pennsylvania Lime, Inc.	Annville, PA (Millard)	R	P
	Hanover, PA	O	P
•San Antonio Lime, Inc.	San Antonio, TX	R	P
	(See footnote p. 10.)		

Company (Web address, if available)	Plant location (Name, <i>if different</i>)	Kiln type	Source of kiln feed
Chemical Lime Co. www.chemicallime.com See also www.lhoist.com	Alabaster, AL	R	Q
	Calera, AL (O'Neal)	R	Q
	Montevallo, AL	R	Q
	Nelson, AZ	R	Q
	City of Industry, CA	H	
	Salinas, CA (Natividad)	R	Q
	Stockton, CA	H	
	Brooksville, FL	H	
	Ste. Genevieve, MO	R	Q
	Belen, NM	H	
	North Las Vegas, NV (Apex)	R	Q
	Henderson, NV	H	
	Clifton, TX	R, V	Q
	Marble Falls, TX	V	Q
	New Braunfels, TX	V, R	Q, P
	Grantsville, UT	R	Q
	Kimbalton, VA (Plant #1)	R	Q
	Kimbalton, VA (Plant #2)	H	
Cheney Lime & Cement Co. www.cheneylime.com	Allgood, AL	H	
	Siluria, AL	R	Q
Cutler-Magner Corp.	Superior, WI	R	P
Elkem Metals Co. www.elkem.com	Ashtabula, OH	V	P
Falco Lime, Inc.	Vicksburg, MS	H	
Florida Lime Corp. www.prcement.com/subsidiaries.htm	Ponce, PR	R	Q
Global Stone Corp.:			
www.oglebaynorton.com/global.html			
•Global Stone Georgia Hydrate, Inc.	Macon, GA	H	
•Global Stone St. Clair, Inc.	Marble City, OK	R	Q
•Global Stone Tenn Luttrell, Inc.	Luttrell, TN	R, V	Q
•Global Stone Chemstone, Inc.	Strasburg, VA	V, R, O	Q
	Clear Brook, VA (Winchester)	R	Q

Company (Web address, if available)	Plant location (Name, <i>if different</i>)	Kiln type	Source of kiln feed
Graymont Ltd.:			
•Graymont Western US Inc. <i>www.graymont-ut.com</i>	Townsend, MT (Indian Creek)	R	Q
	Wendover, NV (Pilot Peak)	R	Q
	Delta, UT (Cricket Mountain)	R	Q
	Tacoma, WA	R	P
•Graymont Dolime (OH) Inc. <i>www.graymont-oh.com</i>	Genoa, OH	R	Q
•Graymont (PA) Inc.	Bellefonte, PA	R	Q
	Bellefonte, PA (Con Lime)	R	Q
	Pleasant Gap, PA	R	Q
Greer Lime Co. <i>www.greerlime.com</i>	Riverton, WV	R	Q
Huron Lime Co.	Huron, OH	R	P
Imperial Sugar Company:			
•Holly Sugar Corp. <i>www.imperialsugar.com/ holly_sugar/index_main.htm</i>	Brawley, CA	V	P
	Mendota, CA	R	P
	Sidney, MT	V	P
	Hereford, TX	V	P
	Torrington, WY	V	P
	Worland, WY	V	P
•Michigan Sugar Co.	Sebewaing, MI	V	P
	Caro, MI	V	P
	Carolton, MI	V	P
	Croswell, MI	V	P
Ispat Inland, Inc. <i>www.inland.com</i>	Indiana Harbor, IN	R	P
LWB Refractories Co.	York, PA	R	Q
Pete Lien & Sons, Inc.	Rapid City, SD	R	Q
•Colorado Hydrate	Laporte, CO	H	
Linwood Mining & Minerals Corp. <i>www.linwood-mining.com</i>	Linwood, IA	R	Q
Martin Marietta Mag. Specialties, Inc. <i>www.magspecialties.com</i>	Woodville, OH	R	Q
Mercer Lime and Stone Co. <i>www.mercerlime.com</i>	Branchton, PA	R	P
Mid Ohio Valley Lime, Inc.	Marietta	H	
Minn-Dak Farmers Coop.	Wahpeton, ND	V	P

Company (Web address, if available)	Plant location (Name, <i>if different</i>)	Kiln type	Source of kiln feed
Mississippi Lime Co. www.mississippilime.com	Ste. Genevieve, MO Springfield, MO	R, V V, O	Q Q
Monitor Sugar Co. www.monitorsugar.com	Bay City, MI	V	P
National Lime & Stone Co. www.nationallime.com	Carey, OH	O	Q
Riverton Corp.	Riverton, VA	V	Q
Rockwell Lime Co.	Manitowoc, WI	R	Q
Shen-Valley Lime Corp.	Stephens City, VA	H	
Southdown Corp.	Lee, MA	R	Q
Southern Lime Co.	Calera, AL (Roberta)	R	Q
Southern Minnesota Sugar Corp.	Renville, MN	V	P
Specialty Minerals, Inc. www.minteq.com/specialty.html	Adams, MA	O	Q
U.S. Lime & Minerals, Inc.: www.uslm.com			
•Arkansas Lime Co.	Batesville, AR	R	Q
•Texas Lime Co.	Cleburne, TX	R	Q
USG Corp.	New Orleans, LA	R	P
Vulcan Materials Co. www.vulcanmaterials.com	Manteno, IL McCook, IL	R R	Q P
Western Lime Corp.	Eden, WI Green Bay, WI	R R	Q P
Western Sugar Co.	Fort Megan, CO Greeley, CO Billings, MT Bayard, NE Mitchell, NE Scottsbluff, NE Lovell, WY	V O V O V V V	P P P P P P P

Company (Web address, if available)	Plant location (Name, <i>if different</i>)	Kiln type	Source of kiln feed
Wyoming Lime Producers www.basinelectric.com/dcc/ limeplan.htm	Frannie, WY	R	P

For additional information, including telephone numbers for most commercial lime companies, visit the website of the National Lime Association at <www.lime.org> or telephone (703) 243-5463.